

A worldwide leader in precision measurement solutions

# MICROTRAK™ 3 <u>TGS</u> Thickness Gauge System PEAK TRACE Stand-alone or Automation



### Integral Readout with color LCD Display and Keypad -



- Sealed Membrane Keypad
- Color LCD Display
  - Analog Bar representing reading
  - Digital up to 4 decimal places for mm/5 for inches
  - Warning Red bar/number indicates out of limit measurement
- Selectable Computation Mode
  - Thickness, Thickness to reference
  - Track Peak+/ Peak-
  - maxA minA, maxB minB
- Set tolerance and process limits via keypad
- Preset thickness or tare functions

### **Remarkable Functionality**

The Microtrak<sup>™</sup> 3 Thickness Gauge System combines our proven laser triangulation sensors with a modular controller that can operate either as a standalone solution or with a PLC/PC. The controller simplifies thickness applications through high speed internal sampling and digital thickness computation, reducing errors often encountered with traditional analog summing methods. The controller can detect out of range thickness conditions within 0.00025 seconds and provide indication via a digital output pin.



- Visible Laser Spot Allows for easy positioning and alignment of the laser head.
- Auto Gain Circuitry Automatically determines and adjusts the ideal laser power needed for accurate and repeatable measurements on different surface types.
- Digital Output RS-485 or optional USB
- Cut-Time Feature Ignore holes and cutouts with its bridging function.

### PLC or Computer Modbus Interface -



- Modbus output (RTU) over RS485 or USB (optional)
- Programmable discrete I/O (4 inputs, 3 outputs)
- Set tolerance and process limits via keypad or PC
- Multiple formulas available (A+B, A-B, etc.)
- DIN Rail Mount
- 24V DC Power Supply

The TGS is ideal for measuring targets such as metallic, wood, ceramic, steel or plastic.

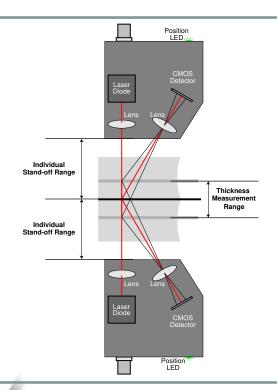
## Laser Triangulation Technology Principle

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Laser triangulation sensors contain a solid-state laser light source and a CMOS detector. A laser beam is projected on the target being measured and a portion of the beam is reflected through focusing optics onto a detector. As the target moves, the laser beam proportionally moves on the detector. The signal from the detector is used to determine the relative distance to the target.

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Laser displacement sensors are non contact by design. Because of this, the object being measured will not be distorted or damaged and target motions will not be dampened. Additionally, laser displacement sensors can measure high frequency motions because no part of the sensor needs to stay in contact with the object, making them ideal for high speed production line applications.



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### **Product Dimensions:**



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### **Specifications** -

Model Name	Microtrak 3 TGS 25-02	Microtrak 3 TGS 25-04	Microtrak 3 TGS 50-10	Microtrak 3 TGS 50-20	
Product Number	8000-6851	8000-6852	8000-6853	8000-6854	
Thickness Measurement Range (mm)	4	8	20	40	
<sup>1</sup> Noise (µm)	0.600	1.200	3.600	6.500	
Linearity		±0.06% FSR			
Laser Head Specifications					
Stand-off (mm)	25	25	50	50	
Range (mm)	2	4	10	20	
Extended Range (mm)	2.5	5.0	12.5	25.0	
<sup>2</sup> Laser Spot Size (µm)	30	30	25	36	
<sup>1</sup> LSB Resolution (µm)	0.038	0.076	0.191	0.382	

<sup>[1]</sup> ±Peak noise at the center range of white photo paper with frame rate of 20kHz. <sup>[2]</sup> Major diameter measured at standoff.

- <sup>1</sup>Laser Power : <5mW
- Laser Class (IEC 60825): 3R
- Frequency Response: Up to 4kHz
- Operating Temperature Range: 0°C to 40°C
- Storage Temperature Range: -20°C to 70°C
- Humidity Range: 10 to 95% Non-Condensing
- Temperature Stability: 0.05% FSR/°C
- Digital Interface: RS-485 (Half Duplex)
- Supplied Laser Head Cable Length: 2m ±0.025m (other cable length optional)
- **Optional Accessories**

I	Description	Product Number			
	FS6-1 Right Angle Bracket (25/50)	8000-6431			
	Universal Input Power Supply (DIN Mount) Assembly 24V	8000-6925			
	12-position Euro Connector - replacement	8000-6885			
	DB-9 Extension Cable	8000-6886			
	Din-rail mounting	8000-6882			
	USB Interface cable (pre-wired to connector)	8000-7012			

T-connector (joins channel 1&2 modules) - replacement



- <sup>2</sup>Nominal Supply Voltage: SELV 24VDC
- Maximum Power Draw: 5.0W
- Software Selectable Filters: 0.1Hz, 1Hz, 25Hz, 200Hz, 1kHz, 4kHz
- <sup>3</sup>Nominal Laser Wavelength : 670nm

[1]Laser power is based on standard products.

[2]Safety Extra Low Voltage

[3]Nominal laser wavelength is based on standard products.

FS6-1 Right Angle Bracket P/N: 8000-6431



Universal Input Power Supply (DIN Mount) Assembly P/N: 8000-6925



Includes power cord and 24VDC harness (specify country for correct line cord)



Channel 1 **Replacement Module** 

CH1-25-02 Laser w/ Display CH1-25-04 Laser w/ Display CH1-50-10 Laser w/ Display CH1-50-20 Laser w/ Display 8000-6843 8000-6844 8000-6845 8000-6846

8000-6884



Channel 2 **Replacement Module** 

8000-6847 8000-6848 8000-6849 8000-6850

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