4 Channel Isolated cPCI/PXI Amplifier with Optional Bridge Conditioning

User's Manual

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Revision History

12/10	KG	Initial Draft of 8248AU User Manual.
12/12	KG	Added information on cable shield termination to Analog Connector section of page 4
5/13	KG	Added additional shield and ground termination information to Analog Connector Section.

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Chapter 1: Introduction

Description

The 8248AU is a single-width, 6U, CompactPCI/PXI module with 4 channels of isolated signal conditioning feeding two buffered outputs. This single-module signal conditioner solution can be coupled with any data acquisition system, including analog-to-digital converter products from KineticSystems. Optional configurations support complete bridge signal conditioning.

Two buffered outputs are provided with the 8248AU. One buffered output is a pre-filter output that is at sensor input ground potential. The second buffered output is an isolated version of the input signal at chassis ground potential. This second output can be selected to be either pre-filter or post-filter.

The secondary buffered output is isolated through the use of optical isolation. The input signal is digitized at a rate of 250 kHz by an analog-to-digital converter (ADC). An ADC is present for each channel to eliminate the multiplexing effects of a single ADC implementation. The converted data is then fed into an optical isolator for regeneration by a digital-to-analog converter.

Each channel of the 8248AU amplifier provides individually isolated inputs with operation up to ± 300 V common-mode. Software selectable filter cutoff frequencies are programmed on a perchannel basis and include 20Hz, 200Hz, 500Hz, 1kHz, 2kHz, 5kHz, 25 kHz and 50kHz. The filter may also be bypassed for wideband applications. The gain settings are also programmable from 1 to 10,000 in a 1,2,5 progression.

The 8248AU bridge option supports 10 wire transducer connections. The bridge signal conditioning option adds shunt calibration, bridge balance, and excitation selection on a per channel basis. Each channel input is completely isolated from the other channel inputs, including excitation supplies, through extensive use of DC/DC converters. On-board bridge completion handles 120Ω , 350Ω or 1000Ω bridges in $\frac{1}{4}$, $\frac{1}{2}$ and full configurations. The per-channel excitation sources are programmable from 0 to 10 volts in 4096 steps and contain alarm circuitry to monitor excitation supply health. Each channel can be programmed for either voltage or current excitation. Bridge offsets may be nulled using on-board 12-bit DACs to maximize the dynamic range of the instrument.

8248AU Signal Conditioning Specifications

Item	Specifications			
Number of Channels	4 Isolated differential inputs			
Inputs Input Impedance	10 MΩ minimum, > 100 MΩ typical (DC-coupled)			
Input Protection	± 32 V differential, ±300 V common-mode			
Analog Differential Input Range				
Common-Mode Range	300 Volts peak AC or DC			
Analog Outputs				
Range	\pm 10 Volts peak @ 20mA max (isolated and non-isolated outputs)			
Gain				
Programmable	Yes			
Gain Selections	1, 2, 5, 10, 20, 50, 100, 200, 500, 1000, 2000, 5000 and 10000			
Filter Filter Type Programmable Filter Cutoff Frequencies	6 pole, Bessel or Butterworth (as ordering option) Yes, on a per channel basis 20Hz, 200Hz, 500Hz, 1kHz, 2kHz, 5kHz, 25kHz, 50kHz and filter bypass (wideband).			
Excitation *	Independent isolated excitation source for each channel.			
Excitation Sense	Programmable per channel for local or remote			
Excitation Voltages	Programmable per channel for 0 to 10 volts in 4096 steps. 50 mA drive.			
Excitation Current	Programmable per channel for 0 to 50 mA in 4096 steps, 10 volt.			
Line Regulation	0.003 %/V (0.005% for current excitation regulation)			
Load Regulation	0.001 V/mA			
Temperature Coefficient	2 ppm/°C (2.8 ppm/°C for current excitation)			
Bridge Completion * Programmable Bridge Configuration Completion Resistance	Yes ¼, ½ and Full Bridge 120Ω, 350Ω or 1000Ω			
Shunt Calibration *				
Programmable	Yes			
Shunt Resistor Location	Internal or External (User Selected and Supplied)			
Bridge Balance *				
Programmable Bridge Offset Null	Yes Utilizing 12–bit DAC, range set by resistor value			
Analog Input Connector Type	4- 15 contact DSUB connectors			
Analog Output Connector Type	1- 9 contact DSUB connector			

*Indicates specification supported when bridge option installed

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8248AU Signal Conditioning Specifications (Continued)

Item	Specifications		
Transfer Characteristics Gain Non-Linearity	0.005% FSR for gain settings <= 1000 0.006% FSR for gain setting = 2000 0.025% FSR for gain setting = 5000 0.035% FSR for gain setting = 10000		
DC Accuracy, % of Full Scale Range Gain=1 Gain=2 Gain=5 Gain=10 Gain=20 Gain=50 Gain=100 Gain=200 Gain=200 Gain=500 Gain=2000 Gain=5000 Gain=5000 Gain=10000	After calibration utilizing DAS 0.005% 0.006% 0.006% 0.011% 0.0125% 0.025% 0.025% 0.025% 0.030%		
Gain Stability			
All Gains			
Common Mode Rejection Ratio	+ 2μν/ C maximum @Gain=1000 -105 dB minimum DC to 60 Hz for gain>=10; 80dB minimum at any gain DC to 60Hz		
Noise, RTI	< 5μV rms @ Gain=1000, External ADC Rate = 100 kHz < 1 μV rms @ Gain=1000, External ADC Rate = 100kHz 200 Hz filter		
Channel to Channel Crosstalk	-110 dB minimum between adjacent channels DC to 2kHz		
Power Requirements			
+5 V	3250 mA		
+3.3V	325 mA		
+12 V	400 mA		
-12 V	400 mA		
Environmental and Mechanical			
Temperature range			
Operational	0°C to +50°C		
Storage	-25°C to +75°C		
Relative humidity	0 to 90%, non-condensing to 40°C		
Cooling requirements	10 CFM		
Dimensions	233.35 mm x 160 mm (6U CompactPCI/PXI module)		
Front-panel potential	Chassis ground		

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Table 1. Specifications

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Front Panel

Analog Connectors

The analog input signal and bridge connections are available at four 15P subminiature D connectors, 1 per channel. Orientation is shown in Figure 1. Each input channel connection "floats" and will reference its individual sensor ground potential. Note however that the outer metal shell of the front panel input connectors is at chassis ground potential. Because of this, the cable shield (metal braid or foil with drain wire) of the mating cable should **not** be connected to the metal shell of the cable. The cable shield should only be connected to pin 15 of the connector. Additionally, it is recommended that individually shielded, twisted pair cable be used when running input and unfiltered output 1 connections through the same cable. When connecting a sensor or voltage source to the differential channel input, pin 15 (shield) and pin 14 (sensor ground) should be connected configurations, pin 10 (input -) should be connected to pin 15 (shield).

 Δ_1 Caution Voltage inputs should be limited to less than ± 10 volts differential, ± 300 V common-mode. Exceeding the overvoltage protection or isolation rating can damage the 8248AU. DynamicSignals is not liable for any damages or injury resulting from such signal connections.

Figure 1. Analog Input/ Bridge Connectors

The analog outputs are available at a single 9P subminiature D connector. Orientation is shown in Figure 2. Note that this connector references chassis ground potential.



Figure 2. Analog Output Connector

V755 Bridge Termination Assembly

The V755-ZA11 single-channel bridge termination assembly attaches directly to a 8248AU channel's front panel 15P DSUB front panel connector. The termination assembly provides fifteen screw terminals for connecting transducer field wiring to a 8248AU channel. Each terminal accepts a single solid or stranded conductor in wire sizes AWG 22 to AWG 14. Sockets ("B"-size) are also provided for a customer supplied external shunt resistor.

Bridge-type Sensor	DIN 15S-01	V755	8248AU	
Signal	Terminal Position	Terminal Position	Front Connector Pin	
Input +	1	J1-1	5	
Input –	2	J1-2	10	
Excitation +	3	J1-3	3	
Excitation –	4	J1-4	6	
Sense +	5	J1-5	2	
Sense –	6	J2-1	7	
Monitor +	7	J2-2	1	
Monitor –	8	J2-3	8	
Calibrate Resistor	9	J2-4	4	
Quarter Bridge	10	J2-5	9	
Unfiltered Output 1	11	J3-1	11	
Aux Cal +	12	J3-2	12	
Aux Cal -	13	J3-3	13	
Sensor Ground 1	14	J3-4	14	
Shield 1	15	J3-5	15	

Channels 1-4 Bridge Connector Pinout – V755 Termination Assembly

Table 2. Channels 1-4 Analog Input/ Bridge Connector Pinout - V755 / DIN 15S-01

DIN-15S-01 DIN Rail Mount Termination Panel

The DIN-15S-01 DIN rail mount termination panel provides a convenient method for terminating one channel of transducer field wiring to the 8248AU. Each screw terminal accepts a single solid or stranded conductor in wire sizes AWG 22 to AWG 14. Four DIN-15S-01 termination panels are required for one 8248AU module (one per channel). Four 5856-Nxyz cables are required to connect the termination panels to the 8248AU's four front panel connectors.

8248AU Channels

1 - 4

Channels 1-4 Analog Input/ Bridge Connector Pinout – DIN-15S Termination Panel

- 1 🖄
- 2
- 3 🖄
- 4

BRIDGE-TYPE SENSORS (up to 4)	TERMINATION PANEL (DIN-15S-01)		CABLE (5856–Nxyz)	8248AU	
Signal	Terminal Position	15P D Connector	(xy = length in meters, z ls the multiplier)	Front Connector Channels 1-4	
Channel 1	CN2	CN1		J5	
Input +	1	1	BLACK / RED	5	
Input –	2	2	RED / BLACK	10	
Excitation +	3	3	BLACK / WHITE	3	
Excitation –	4	4	WHITE / BLACK	6	
Sense +	5	5	BLACK / GREEN	2	
Sense –	6	6	GREEN / BLACK	7	
Monitor +	7	7	BLACK / BLUE	1	
Monitor –	8	8	BLUE / BLACK	8	
Calibrate Resistor	9	9	BLACK / YELLOW	4	
Quarter Bridge	10	10	YELLOW / BLACK	9	
Unfiltered Output 1	11	11	ORANGE / BLACK	11	
Aux Cal +	12	12	BLACK / BROWN	12	
Aux Cal -	13	13	BROWN / BLACK	13	
Sensor Ground 1	14	14	BLACK / ORANGE	14	
Shield 1	15	15	SHIELD	15	
Channel 2	CN2	CN1		J6	
Input +	1	1	BLACK / RED	5	
Input –	2	2	RED / BLACK	10	
Excitation +	3	3	BLACK / WHITE	3	
Excitation –	4	4	WHITE / BLACK	6	
Sense +	5	5	BLACK / GREEN	2	
Sense –	6	6	GREEN / BLACK	7	
Monitor +	7	7	BLACK / BLUE	1	
Monitor –	8	8	BLUE / BLACK	8	
Calibrate Resistor	9	9	BLACK / YELLOW	4	
Quarter Bridge	10	10	YELLOW / BLACK	9	
Unfiltered Output 2	11	11	ORANGE / BLACK	11	
Aux Cal +	12	12	BLACK / BROWN	12	
Aux Cal -	13	13	BROWN / BLACK	13	
Sensor Ground 2	14	14	BLACK / ORANGE	14	
Shield 2	15	15	SHIELD	15	

BRIDGE-TYPE SENSORS (up to 4)	TERMINAT (DIN-1	TION PANEL 15S-01)	CABLE (5856–Nxyz)	8248AU
	Terminal Position	15P D Connector	(xy = length in meters, z is the multiplier)	Front Connector Channels 1-4
Channel 3	CN2	CN1		J7
Input +	1	1	BLACK / RED	5
Input –	2	2	RED / BLACK	10
Excitation +	3	3	BLACK / WHITE	3
Excitation –	4	4	WHITE / BLACK	6
Sense +	5	5	BLACK / GREEN	2
Sense –	6	6	GREEN / BLACK	7
Monitor +	7	7	BLACK / BLUE	1
Monitor –	8	8	BLUE / BLACK	8
Calibrate Resistor	9	9	BLACK / YELLOW	4
Quarter Bridge	10	10	YELLOW / BLACK	9
Unfiltered Output 3	11	11	ORANGE / BLACK	11
Aux Cal +	12	12	BLACK / BROWN	12
Aux Cal -	13	13	BROWN / BLACK	13
Sensor Ground 3	14	14	BLACK / ORANGE	14
Shield 3	15	15	SHIELD	15
Channel 4	CN2	CN1		J8
Input +	1	1	BLACK / RED	5
Input –	2	2	RED / BLACK	10
Excitation +	3	3	BLACK / WHITE	3
Excitation –	4	4	WHITE / BLACK	6
Sense +	5	5	BLACK / GREEN	2
Sense –	6	6	GREEN / BLACK	7
Monitor +	7	7	BLACK / BLUE	1
Monitor –	8	8	BLUE / BLACK	8
Calibrate Resistor	9	9	BLACK / YELLOW	4
Quarter Bridge	10	10	YELLOW / BLACK	9
Unfiltered Output 4	11	11	ORANGE / BLACK	11
Aux Cal +	12	12	BLACK / BROWN	12
Aux Cal -	13	13	BROWN / BLACK	13
Sensor Ground 4	14	14	BLACK / ORANGE	14
Shield 4	15	15	SHIELD	15

Table 3. Channels 1-4 Analog Input/ Bridge Connector Pinout – DIN-15S-01

Pin Number	Signal Description	
1	Channel 1 Buffered Out Hi	
2	Channel 1 Buffered Out Lo	
3	Channel 2 Buffered Out Hi	
4	Channel 2 Buffered Out Lo	
5	Channel 3 Buffered Out Hi	
6	Channel 3 Buffered Out Lo	
7	Channel 4 Buffered Out Hi	
8	Channel 4 Buffered Out Lo	
9	No Connection	

Analog Output Connector Pinout

Table 4. Analog Output Connector Pinout

CAL Connector

A front panel 2-pin LEMO connector is provided for use as an external calibration source input or to measure the output of the internal calibrator. Note that this connector "floats" and will reference an individual channels ground potential when programmatically switched into a channels path. When used to measure the output of the internal calibrator, the measuring devices ground will be referenced.



Figure 3. CAL Connector

Product Ordering Information

8248AU-xyz1 4 Channel Isolated CompactPCI/PXI Amplifier w/ Optional Bridge Conditioner

- X: Filter Option B = 6-pole Bessel K = 6-pole Butterworth
- Y: Bridge Option A = Not Installed B = Installed
- Z: Completion Resistors (Select Option A when Bridge Option not installed) A = None $B = 120 \Omega$ $C = 350 \Omega$ $D = 1000 \Omega$

Related Products

Model 5856-Nxyz Cable: 15 contact D to 15 contact DSUB Model 5938-Z1A 15 contact DSUB mating connector, pins Model 5938-Z2A 15 contact DSUB mating connector; solder cup, pins

Model 5856-Lxyz Cable: 9 contact DSUB to Unterminated, Shielded Twisted Pair Model 59XX-wxyz 9P Subminiature D Mating Connector; solder cup, pins

Model V755-ZA11 15-position Front Panel Mount Screw Termination Panel Model DIN-15S-01 DIN Rail mount Termination Panel (four panels per module required)

Chapter 2: Installation

 \triangle Do not install hardware before installing accompanying software. Installing the software before the hardware ensures that the information in the module description file is available to the operating system when it needs to identify the hardware. A brief overview of the installation steps is as follows:

- 1. Install distribution software that accompanies the hardware
- 2. Register the instrument with VISA using the procedure provided by your VISA vendor.
- 3. Power the system down
- 4. Install the module.
- 5. Power the system up. The operating system will automatically identify the new hardware and install kernel mode drivers.

Software Installation

The 8248AU Plug and Play driver depends on an installed VISA layer. This procedure assumes that VISA has already been installed.

- 1. Insert the accompanying CD into your system and run setup.exe. This will install the Plug and Play driver code and libraries, as well as the module.ini file.
- 2. Register the instrument with VISA. For example, under NI-VISA, run the Device Wizard.

Directory Structure

Software installation will place files as described below. <VXIPNP> denotes where VISA is installed (e.g., by default C:\vxipnp\winnt on a Windows based machine).

- <VXIPNP>\include: pr8248.h (API header file)
- <VXIPNP>\bin:prp8248_32.dll (API library)
- <VXIPNP>\lib\<*format*>: (API lib file prp8248.lib, in various formats)
- <VXIPNP\8248: prp8248.c (API source code)

In addition, the module_8248.ini file will be installed in the directory specified by registry setting <code>HKEY_LOCAL_MACHINE\SOFTWARE\PXISA\CURRENT_VERSION</code>, value <code>ModuleDescriptionFilePath</code>, or simply <VXIPNP> if the registry value is not set or does not exist.

Manual Registration with VISA

Typically, the VISA registration tool should get the information it needs from the module_8248.ini file. If not, you may need to provide this information:

- Module Name: "PR8248"
- Module Vendor: "Preston Scientific"
- Model Code: 0x2248
- Manufacturer Code: 0x11f4
- Interrupt Detect and Quiescent:
- Detect: true if a 32 bit read of space BAR2, offset 0xd8 returns bits 0 on, if a 32 bit read of space BAR2, offset 0xdc returns bits 0 on.

Quiesce: Quiesce: To deassert the interrupt, perform a 32 bit write of value 0x1 to space BAR2, offset 0xd8, BAR2, offset 0xdc, and BAR0 offset 0xa8.

In PXI terms:

```
NumDetectSequences = 2
InterruptDetect0 = "C32 BAR2 0xd8 0x1 0x1;"
InterruptDetect1 = "C32 BAR2 0xdc 0x1 0x1;"
InterruptQuiesce = "W32 BAR2 0xd8 0x1;W32 BAR2 0xdc 0x1;W32 BAR0 0xa8 0x9;"
```

System Installation in a NI Configuration

Controller and Chassis Configuration

The following details the steps required to install the hardware and software required to create a system. The installation steps described here assume a National Instruments product is used to control the system from either a remote PC or an embedded processor.

For initial configuration, install the PXI system controller software as detailed by the controller manufacturer. This installation will include the hardware device specific software along with VISA. VISA (*Virtual Instrument Software Architecture*) provides a standard software layer in which PNP (*Plug and Play*) drivers access hardware resources. The VISA implementation installed in a specific system is dependent on the manufacturer of the hardware used to access the PXI hardware.

The VISA layer is responsible for handling the PXI resources as well as providing the kernel mode driver level access to the hardware. PXI devices are "registered" with VISA in order to complete the communication link from software to the lowest level hardware driver.

After the controller software drivers are installed, install the latest version of VISA. This is typically installed at the same installation step as the controller software. Various installation options are usually available at controller software installation to include the VISA installation. Once this installation is completed, install the controller hardware. Follow the manufacturers guidelines for installation.

The next step is to configure the chassis that is used in the system. The best mechanism to accomplish this is through the use of NI Measurement Explorer (NI-MAX). This utility was installed when the controller software setup was performed. The typical program path to start this utility is:

Start | Programs | National Instruments | Measurement& Automation

The following is a screen shot of the NI-MAX utility.



On the left side of the utility there is a tree view of all the components in the data acquisition system, both hardware and software.

The first step is to define the chassis that we are using in our system.

Expand the *Devices and Interfaces* node in order to see the currently located and assigned hardware. A screen shot of a typical installation is shown below.



As you can see in this screen shot, chassis has already been assigned. In this case, the chassis is a model GX7010 from Geotest. Prior to assigning the chassis model number for the PXI system, the chassis will be displayed as *undefined*. In order to specify the chassis used in your system, right-click on the *Chassis* node and select the *Identify As* option. A drop-down list of the available defined chassis is displayed. Select the chassis from the list that matches the chassis in the system. The drop-down list of chassis is created from the *.ini* files located in the *C:\Program Files\National Instruments\PXI\Hardware Descriptions\Chassis* directory. These files are used to define the physical characteristics of the chassis in the system. This includes information such as trigger signaling, PCI bus segments, PCI Bridges, etc. Also contained in this file is the physical slot association. Since PCI by itself does not make any specific association between a PCI bus segment/device and a slot location, the *chassis.ini* file creates the association. The *chassis.ini* file is supplied by the vendor of the chassis, but can also be created if necessary. The format of the file, and other module descriptor files, can be obtained from the PXI System Alliance at www.pxisa.org.

Since for this procedure we are creating a new system, the modules identified on the right-side of the screen will not be displayed. We need to continue configuring the modules in the system before we obtain such a tree view of the hardware configuration.

Module Plug and Play Driver Installation

The next step is to install the module specific PNP (Plug and Play) drivers. Each manufacturer supplies a driver distribution disk that contains the PNP drivers for the associated hardware.

Install the driver installation media supplied by the manufacturer and run the *setup.exe* program if the installation does not automatically run when the distribution is installed.

Follow the installation instructions in order to complete the initial setup phase. Typically the disk paths will be automatically filled in with the traditional VISA paths so that you will not have to select any options during the install. The generic VISA disk path is referred to as <VXIPNP>. This is usually located in one of two places:

- C:\Program Files\IVI Foundation\VISA
- C:\VXIPNP\

The PNP drivers and example code are then placed under this directory in the *WinNT* location. The *.dlls* are placed in the */Bin* location, the *.h* include files are in the */include* location and the libraries are in the */lib* location. Under the main VXIPNP\WinNT directory you will also find the PNP driver source code and other ancillary information on the hardware modules.

When installing the 8248AU PNP driver, you are presented with a splash screen as shown below:



After a moment the installation will continue with the traditional steps as outlined below:



Select Next to proceed.

ıstallShield Wizard			
License Agreement Please read the following license agreement	carefully.		
Press the PAGE DOWN key to see the rest (of the agreement.		
Preston PrPnP Plug and Play Instrument Dri Copyright (C) 2011 DynamicSignals, LLC All Rights Reserved License Agreement For Preston PrPnP Plug Software Installation of Preston PrPnP Plug and Play on your (hereinafter "Recipient") agreement	ver(R) version 3.2.1 and Play Instrumer Instrument Driver (t to the following ter	15.0 ht Driver he "Product") is ms:	contingent
Do you accept all the terms of the preceding setup will close. To install Preston Plug and stallShield	License Agreemer Plug Driver, you mi	nt? If you choose ust accept this ag	e No, the greement.
	< Back	Yes	No

Read the license agreement and if you agree to the terms select *Yes*, or if not select *No*.

InstallShield Wizard			
Customer Information Please enter your information.			
Please enter your name and the name of the c	company for whor	n you work.	
User Name:			
User			
Company Name:			
Ds			
InstallShield			
	< Back	Next >	Cancel

Enter the *User Name* and the *Company Name*, followed by *Next*.

ıstallShield Wizard			L
hoose Destination Location Select folder where Setup will install files	8.		
Setup will install Preston Plug and Plug [Driver in the following	g folder.	
To install to this folder, click Next. To ins another folder.	stall to a different fold	ler, click Browse	e and select
	R		
	là.		
Destination Folder	6		
Destination Folder C:\VXIPNP\	6		Browse
Destination Folder C:\VXIPNP\ rallShield	₽		Browse

Select the location for the installation. This is normally filled in with the path name obtained from the Registry where the VISA installation is located. If the path is as desired, select *Next*.

InstallShield Wizard	
Setup Type Choose the setup type that best suits your needs.	
Please select which instrument drivers are to be installed. Complete Custom	All' will install all drivers, while Description Install the complete set of KineticSystems PnP drivers.
InstallShield Kack	Next > Cancel

Select whether all the PNP drivers should be installed (*Complete*) or just a subset of the drivers (*Custom*). It is recommended that you always do a *Complete* installation since some components of the PNP driver set have common use between devices. Installing or upgrading all drivers insures that they are all up to the most recent and compatible versions.

Once the selection is complete, select Next.

itart Copying Files Review settings before copying files.		
Setup has enough information to start change any settings, click Back. If yo copying files.	copying the program files. If you w ou are satisfied with the settings, cli	vant to review or ick Next to begin
Current Settings:		
Name=User Company=DS Install Directory=C:\VXIPNP\		<u>_</u>
	I	
2		3
alShield		

This screen displays are summary of the selections. If any corrections need to be made hit the *Back* button, otherwise proceed using the *Next* button.

This will start the installation procedure. A series of file copies will occur to place the PNP driver and associated files into their correct locations. Once the operation is complete, the following screen is displayed.



Click the *Finish* button to conclude the installation process.

Module Registration with VISA

Now that the hardware PNP driver has been installed for the module it must now be registered with VISA. If the module hardware were to be installed at this point without registering it with VISA, it would appear as a device without a driver in the *Device Hardware Manager* of the computer. The registration of the hardware with VISA establishes the kernel mode driver that will be used for the module. The kernel mode driver is a component of VISA.

To register a device with VISA follow the following steps.

Run the *National Instruments Driver Wizard* program to start the process. The program can typically be found at:

Start | Programs | National Instruments | VISA | Driver Wizard.

Once the program is started the initial setup screen is displayed as follows:

] Hardware Bus Selecti	ion	7	
Welcome to the NI-VISA Driver Wizar files to allow NI-VISA to control your	d! This wizard gather device. Please select	s the necessary information , the hardware bus used by y	and creates the our device.
Usedusya Bire			
Hardware bus	0	0	
		Eirollino	
⊙ PXI/PCI ংশি	O USB	O ritewite	
⊙PXI/PCI ্৸	UUSB	<u>Critewite</u>	
⊙ PXI/PCI ৻৸	UUSB	<u>Critewite</u>	
ি PXI/PCI ৻৸	USB	ULL SAME	

Click the *Next* button to proceed to the next screen. The default values on this screen are appropriate for the installation of the PXI instrument.

PXI/PCI - Dev	ice Information	
Welcome to the NI-VISA Dr allow NI-VISA to control yo device.	iver Wizard for PXI/PCI! This wizard (ur PXI or PCI device. Please enter the	athers the necessary information to e requested information about your
This wizard generates an II Linux, The INF file tells the specify here.	VF file for use with Windows 2000/XP/ operating system to allow NI-VISA to	Vista, LabVIEW RT, Mac OS X, and control the PXI/PCI device that you
Manufacturer ID (VID)	Subsystem Manufacturer ID	Manufacturer Name
0x FFFF	0x 0000	Device Manufacturer Name
Model Code (PID)	Subsystem Model Code	Model Name
0x FFFF	0x 0000	Device Model Name
This device uses a s	ubsystem	
This device generat	es interrupts : Express	
Load Settings from	a Module Description File	
		ext 3 [Cancel] Help

The default values of this screen are displayed. There is no manufacturer ID or Model code entered. One can proceed to fill in these values with the ones listed in the section *Manual Registration with VISA*. However, a more error-free and expedient way to associate the driver is to use the *Load Settings from a Module Descriptor File*. This option will use the *module_pr8248.ini* file that was installed onto the disk during the PNP driver installation procedure.

The Hardware Descriptors are typically located in the following directory:

C:\Program Files\National Instruments\PXI\Hardware Descriptions

Under this directory are three subdirectories; Chassis, Controllers and Modules

The *module_pr8248.ini* file can be found under the *Modules* subdirectory. This procedure will point the Driver Wizard to this directory and file to complete the registration process.

To continue, select the Load Settings from a Module Descriptor File.. button.

When the directory navigation screen is displayed, navigate to the location where the module descriptor files are located:

C:\Program Files\National Instruments\PXI\Hardware Descriptions\Modules

	1				10 3	-		
Look in:	Modules			_	(E Cř	 *	
	module_cp21	.3.ini						
<u> </u>	module_cp24	l6.ini						
My Recent Documents	module_cp24	18. ini						
12	module_cp26	S7 ini						
	module cp58	30%ini						
Desktop	module_cp63	35.ini						
<u></u>	module_pr82	:48,ini						
My Documents								
My Documents								
My Documents								
My Documents My Computer						\searrow		
My Documents My Computer						\mathbb{R}		
My Documents My Computer						Q		
My Documents My Computer	File name:	module p	18248.ini			Q.		ОК

Select the *.ini* file associated with the module that is to be installed. In this case, select the *module_pr8248.ini*. Then, hit the *OK* button.

Welcome to the NI-V allow NI-VISA to con device.	'ISA Driver Wizar trol your PXI or F	d for PXI/PCI! This wizard CI device. Please enter th	gathers the necessary information to ne requested information about your
This wizard generate Linux, The INF file t specify here,	is an INF file for (ells the operating	use with Windows 2000/XP I system to allow NI-VISA t	/Vista, LabVIEW RT, Mac OS X, and o control the PXI/PCI device that you
Manufacturer ID (VI)	D) Sub	system Manufacturer ID	Manufacturer Name
0x 11F4	0x	0000	Preston Scientific
Model Code (PID)	Sub	system Model Code	Model Name
0x 2248	0x	0000	PR8248
This device u	ses a subsystem		
This device g	enerates interrup	ots	
This device u	ses PXI Express		
Load Setting	s from a Module	Description File	

The Device Information screen has now been filled in with the information contained in the module *.ini* file. Continue the process by selecting the *Next* button.

Specify the steps to de if all 'Compare' steps ma sequence.	termine whether y atch. There must t	vour device be at least	e is interrupting one sequence	g, Each sequen , and one 'Com	ice is successful (true) only pare' step in each
At least one sequence r belong to this device.	must be considere	d successf	ful (true) for th	e interrupt to b	be determined to
Interrupt Detection Step);;);;	<u>L</u>	Add Sequence		Kemove Sequence
Access	Width	Space	Offset	Mask	Value
Compare	Long (32 bits)	BAR2	-Oxd8	0x1	0.1
Add Step Before	Add Step	After	Edit S	itep	Remove Step

The settings from the .*ini* file have been entered on this screen for the module, so hit *Next* to continue.

II-VISA Driver \	Wizard				
🔋 pxi/f	°CI - Interrupt Ren	noval			
Specify the step condition from th	s to acknowledge an inte ne PCI bus.	rrupt from	your device, :	so as to remove	the interrupt
If the device is F may be required	OAK (release on acknow , val Stens	vledge) and	l the register (was already read	l, no further steps
Access	Width	Space	Offset	Mask	Value
Write	Long (32 bits)	BAR2	0xd8	1	0x1
Write	Long (32 bits)	BAR2	0xdc		0x1
Write	Long (32 bits)	BAR0	0xa8		0x9
Add Step Be	fore Add Step	After	Edit 5	Step]	Remove Step
I nad stop so					
			dy.	n	

The settings from the .*ini* file have been entered on this screen for the module, so hit *Next* to continue.

PXI/P	CI - Interrupt Disa	rm			NATIONAL	L
Specify the steps event of abnorm disarming interru	; to stop your device fron al process termination. L pts,	n interrupt Jpon norm	ing, so that N al process terr	I-VISA can perform mination, the user	m these steps in the is responsible for	
Interrupt Disarm	Steps Width	Space	Offset	Mask	Value	1
Interrupt Disarm Access Read	Steps Width Word (16 bits)	Space	Offset	Mask	Value	
Interrupt Disarm Access Read	Steps Width Word (16 bits)	Space	Offset	Mask	Value	
Interrupt Disarm Access Read	Steps Width Ward (16, bits)	Space	Offset	Mask	Value	
Interrupt Disarm Access Read	Steps Width Word (16: bits)	Space	Offset	Mask	Value	
Interrupt Disarm Access Read Add Step Bef	Steps Width Word (16: bits) ore Add Step A	Space After	Offset Edit 5	Mask	Value Remove Step	

The settings from the .*ini* file have been entered on this screen for the module, so hit *Next* to continue.

Output Files Ge	eneration	
Thank you for using the NI- VISA to control your device. the files.	VISA Driver Wizard! This wizard will now genera Please specify the INF file name prefix and th	ate the files which allow NI- e directory in which to write
If you are creating a distribut read the instructions that are	ution kit for your driver or application to be insta re included in the header of the generated INF I	alled on other computers, file.
Instrument Prefix (INF file n	ame)	
Reg		
Directory in which to save th	he generated files:	
C:\Documents and Settings Instruments\NI-VISA\Reg	\Test Stand 14\My Documents\National	Browse
Files to be generated:		-
C:\Documents and Setting Reg.inf	s\Test Stand 14\My Documents\National Instru s\Test Stand 14\My Documents\National Instru	ments\NI-VISA\Reg\ ments\NI-VISA\Reg\

This screen shows the files that are generated and the locations in which they are placed. Hit *Next* to continue.

NI-VISA Driver Wizard		
Installation Options		ONAL UMENTS
The wizard has generated the files into the spe files. Recall that the generated INF file contain	ecified directory. You now have the option to install t ns operating system specific installation information.	those
Install the generated files on this comp	puter.	
OFTP the INF file to a LabVIEW RT syste	em.* Transfer Files	
O Take me to the folder containing the g	jenerated INI and INF files.	
O Do nothing further and exit the wizard	1,	
* The FTP option is enabled only if you hav hardware bus. If you choose this option the FTP parameters and send the files.	ve LabVIEW RT installed and you are using the PXI/P n, use the Transfer Files button at the right to specify	a 1
<u>.</u>		
	< Back Finish > Cancel H	Help

Select the default option to install the files and click *Finish*.

This completes the registration of the device with VISA. Now the system can be shut down, the hardware module(s) inserted and power applied. Once the power-up sequence has completed we can verify that the devices have been registered with VISA. During the power-up sequence, the operating system will report that new PCI devices have been detected. Allow the system to search for an appropriate driver for the devices.

Verify VISA Registration

Verify that the newly installed devices have been detected and associated with VISA. Use the *Device Manager* of Windows to view the devices installed on the system. The *Device Manager* can usually be accessed by the *System* icon in the Control Panel or through a *Computer* icon on the desktop.

Once Device Manager is started a screen similar to the following is displayed.

System Proper	ties			? 🔀
System Re	store	Automa	tic Updates	Remote
General	Computer	Name	Hardware	Advanced
		Sj Ri	istem: Microsoft Windows Professional Version 2002 Service Pack 2 sgistered to: Test Stand 14 76487-0EM-00115	: XP 103-00102
Manufacture	ed and supporte	d by:	Dell Optiplex 330 Intel(R) Pentium(R) E2140 @ 1.60GH 1.20 GHz, 0.98 GB Physical Address B	I Dual CPU Iz i of RAM ixtension
<u>1</u>		ОК	Support Informa	Apply

Select the *Hardware* tab to get access to the *Device Manager*.

Syste	m Restore	Automatic Updates		Remote
Genera	l Compu	iter Name	Hardware	Advanced
Device	Manager	r	\$:	
X	The Device M on your compu properties of ar	anager lists all iter. Use the D ny device.	The hardware devi evice Manager to	ces installed change the
		80	Device N	Manager
Drivers				
Drivers	Driver Signing compatible with how Windows	lets you make h Windows, W connects to V	sure that installed findows Update let vindows Update fo	drivers are s you set up r drivers.
Drivers	Driver Signing compatible with how Windows Driver S	lets you make h Windows, W connects to V Signing	sure that installed indows Update let /indows Update fo Windows	drivers are s you set up r drivers. Update
Drivers	Driver Signing compatible with how Windows Driver S re Profiles	lets you make h Windows, W connects to V Signing	sure that installed indows Update let /indows Update fo Windows	drivers are s you set up r drivers. Update
Drivers	Driver Signing compatible with how Windows Driver S re Profiles Hardware profi different hardw	lets you make n Windows. W connects to V Signing les provide a les provide a	sure that installed findows Update let /indows Update fo Windows Windows way for you to set u ions.	drivers are s you set up r drivers. Update

Select the *Device Manager* button to get the list of system devices.

🖳 Device Manager	
File Action View Help	
🕀 🚽 Computer	~
🗄 🚭 Disk drives	
🕀 💆 Display adapters	
E 😃 DVD/CD-ROM drives	
🗄 🖾 Human Interface Devices	
🗄 🔁 IDE ATA/ATAPI controllers	
🕀 🧼 Keyboards	
Mice and other pointing devices	
🛨 🥃 Monitors	
National Instruments GPIB Interfaces	
H H H Network adapters	
Sound wides and game controllers	
E Soctom devices	
Jystem devices Just controllers	×
Control of the set of	10001

A list of the devices in the system is displayed in a tree view. Select the + sign located by the *NI-VISA PXI Devices* node to see the hardware resources registered with VISA. Any devices that have been registered with VISA through the *NI Driver Wizard* should appear in the list.

B Device Manager	
File Action View Help	
← → 🔟 🖨 😫 🗏	
🕀 🤐 DVD/CD-ROM drives	~
🕒 🖾 Human Interface Devices	
🗉 📹 IDE ATA/ATAPI controllers	
🕀 🦢 Keyboards	
🕀 🐚 Mice and other pointing devices	
🕀 👮 Monitors	
🕀 📡 National Instruments GPIB Interfaces	
🛨 🌉 Network adapters	
🕀 📡 NI MXI Devices	
E III NI-VISA PXI Devices	
■# CP246	
■器 CP580	
■ PR8248	
🕀 🝠 Ports (COM & LPT)	
🕀 🤝 Processors	172201
🕫 🗐 Sound, video and game controllers	×

The device list in this configuration are a CP246, three CP580's and a PR8248. You may rightclick on a device of interest and display various system assignments as shown below.

• • • • • • • • • • • • • • • • • • •	1.2.022.001	(12000 AD)	
aenerar	Driver	Details	Hesources
HH.	PR824	8	
Device type:		e type:	NI-VISA PXI Devices
	Manufa	acturer:	Preston Scientific
	Locatio	on:	PCI Slot 3 (PCI bus 5, device 10, function 0)
Devic	e status		
This	device is	working	properly. T
This If yo start	device is u are hav the troub	working ing proble leshooter	properly. I erns with this device, click Troubleshoot to
This If yo start	device is u are hav the troub	working ing proble leshooter	properly. I ems with this device, click Troubleshoot to Troubleshoot
This If yo start	device is u are hav the troub usage:	working ing proble leshooter	properly. I ems with this device, click Troubleshoot to
This If yo start Device Use th	device is u are hav the troub usage: is device	working ing proble leshooter (enable)	properly. I ems with this device, click Troubleshoot to Troubleshoot

If a device that was installed does not appear as a registered device with VISA, repeat the procedure. Check for any devices in the *Device Manager* tree list that do not have any associated driver.

Verify Installed Device Through NI_MAX

Verify that the newly installed device is visible under the NI Measurement and Explorer utility. Start the NI-MAX utility:

Start | Programs | National Instruments | Measurement& Automation

Once the utility open, click on the *Devices and Interfaces* followed by the *PXI System* and then the *PXI Bridge* (for an externally controlled chassis). Navigate to the chassis that was configured and verify that the required modules appear in the system at the expected slot locations. If the slot locations do not match the physical locations in the chassis, check to make sure that the correct chassis manufacturer and model number are selected.



This completes the installation and verification of the hardware and software.

Please note that if an additional module is inserted into the PXI system that the operating system will detect it and install the correct driver, if that specific module's driver had already been installed. If a module is removed from a slot and replaced in another slot, the operating system will detect this move and require the installation of the driver. If the module type had already been installed in the system then an automatic driver association will occur. The association between VISA and a specific module type only needs to be done once, not every time a new module is inserted.

In the installation directory for the PXI device(s) there are examples and documentation. The location of the examples for the 8248AU are located in:

C:\VXIPNP\WinNT\prp8248\examples or C:\Program Files\IVI Foundation\VISA\WinNT\prp8248\examples

If the VISA installation used a non-standard directory location, use that directory prefix to locate the examples and documentation.

Unpacking the 8248AU

The 8248AU comes in an anti-static bag to avoid electrostatic damage to the module. Please take the following precautions when unpacking the module:

- Ground yourself with a grounding strap or by touching a grounded object.
- Touch the anti-static package to a metal part of your CompactPCI chassis before removing the module from the package.
- Remove the module from the package and inspect the module for damage.
- Do not install the module into the CompactPCI chassis until you are satisfied that the module exhibits no obvious mechanical damage and is configured to conform to the desiring operating environment.

Chapter 3: Device Operation

Overview

The 8248AU amplifier contains 4 individually isolated channels of signal conditioning with operation up to ± 300 V common-mode. The bridge signal conditioning option adds bridge-completion resistors, shunt calibration, bridge balance and independent bridge excitation. Each channel features input gain, filtering, and protection against electrostatic discharge (ESD) as well as protection against input voltages up to ± 32 volts via a high-impedance, differential input stage.

When configured with optional bridge signal conditioning, bridge completion can be inserted, under software control, via low thermal-EMF, latching relays. Quarter, half or full bridge configurations can be selected. On-board bridge completion resistors are available in values of 120Ω , 350Ω or 1000Ω . Per-channel, isolated excitation supplies, balanced with respect to ground, are provided and are programmable from 0 to 10V in 4096 steps. Each channel can be programmed for either voltage or current excitation. Over-current conditions or an open sense lead shut the supply down and generate an Excitation Alarm interrupt. Each channel also provides the ability to balance its bridge. A 12-bit DAC is used to inject current into the bridge to remove initial offset voltages, or pre-loads, of up to 70 mV.

The 8248AU provides gain settings that are programmable from 1 to 10000 in a 1,2,5 progression. Two stages of gain and an attenuation stage are used to scale an input signal. The first gain stage, a programmable instrumentation amplifier, provides gains of 1, 100 and 1000. It features high input impedance and high common-mode rejection. The second gain stage is a programmable-gain amplifier with selectable gains of 1, 5 and 10. The programmable attenuation stage is located between the first and second gain stages.

Shunt calibration may be performed across two arms of the bridge. Programmable solid state switches provide the switching. Socketed locations (B-size) are provided for user selected and supplied shunt calibration resistors.

Standard filters are 6-pole Bessel or 6-pole Butterworth. Software-selectable cutoff frequencies include 20 Hz, 200 Hz, 500Hz, 1 kHz, 2kHz, 5kHz, 25kHz and 50kHz. The filter may also be bypassed for wideband applications. The pre-filter buffered output –3dB point is 200kHz. The isolated buffered output –3dB point is also 200kHz. However, be aware that signal aliasing may occur at frequencies above half the 250kHz ADC sampling rate for the isolated buffered output, whether pre-filter or post-filter is selected.

Tri-filar transformers are provided for use in environments that are "noisy" or where long input cabling is required. These transformers reduce RF and common-mode voltages to the input of the 8248AU. Termination panels and cables that allow you to easily and economically connect your transducers to the 8248AU are also available.





The instrumentation amplifiers used at the front end of the 8248AU exhibit low values of input bias current and offset current. For most applications, these currents are not of concern. These input currents—however small—must have a return path to ground or the amplifier will saturate. If the signal source is ground-referenced no problem will arise. If the signal source is floating, a return path must be provided. Since these currents are quite small (typically a few nanoamps), a large value of resistance may be added (on the order of megohms). Refer to Figure 5.



Figure 5. Providing Ground Path for Return Currents

Calibration

The 8248AU is a highly accurate measuring device, requiring proper calibration. Since components are subject to drift and are sensitive to temperature and humidity, it is good practice to perform calibration at regular intervals. Calibration of a 8248AU is done under software control and can occur as often as required or desired.

Voltage calibration is performed end-to-end: a precise on-board analog voltage is routed internally under software control to the analog channel inputs of the instrument, and resulting measurements are compared to the internal signal. A transfer function can then be generated to correlate the output measurement to the known input signal. Voltage calibration can also be performed by connecting an externally provided precision voltage to a connector on the front panel; this signal is then routed internally under software control to one of the analog inputs. Note that the on-board calibrator "floats" and will reference an individual channels ground potential when programmatically switched into a channels path. When an external voltage source is provided, it must also "float" in order to reference an individual channels ground potential.

Caution Failure to "float" the output of an external calibration voltage source can result in ground loops and potential damage when high common-mode voltages are present at a channels input.

Additional bridge calibration measures the excitation voltage either through an internal signal path or from the remote sense lines. Finally, shunt calibration is performed by switching a user supplied shunt resistor representing a known transducer change across one or two arms of the bridge; the resulting change in measured input is correlated to the expected change based on the shunt resistor.

All calibration procedures are automated under software control. Additionally, the user can control the various signal path mux connections to control each step of the calibration procedure directly.

Basic Shunt Calibration

Illustrated below is the Wheatstone bridge circuit in a simple form.



Figure 6. Basic Wheatstone Bridge Circuit

With the bridge excitation provided by the constant voltage E, the output voltage, e_o , is equal to the voltage difference between points A and B:

$$E_{B} = E\left(1 - \frac{R_{1}}{R_{1} + R_{2}}\right)$$

$$E_{A} = E\left(1 - \frac{R_{4}}{R_{4} + R_{3}}\right)$$
And,

$$e_{o} = E_{A} - E_{B} = E\left(\frac{R_{1}}{R_{1} + R_{2}} - \frac{R_{4}}{R_{4} + R_{3}}\right)$$
Or, in more convenient form,

$$\frac{e_{o}}{E} = \frac{R_{1}/R_{2}}{R_{1}/R_{2} + 1} - \frac{R_{4}/R_{3}}{R_{4}/R_{3} + 1}$$

It is evident from the form of this equation that the output depends only on the resistance ratios R_1/R_2 and R_4/R_3 , rather than on the individual resistances. Furthermore, when $R_1/R_2 = R_4/R_3$, the output is zero and the bridge is described as resistively balanced. Whether the bridge is balanced or unbalanced, this equation permits calculating the change in output voltage due to decreeasing any one of the arm resistances by shunting. The equation also demonstrates that the sign of the change depends on which arm is shunted. For example, decreasing R_1/R_2 by shunting R_1 , or increasing R_4/R_3 by shunting R_3 will cause a negative change in output. Correspondingly, a positive change in output is produced by shunting R_2 or R_4 (increasing R_1/R_2 , and decreasing R_4/R_3 , respectively).

Calibrator Calibration

To achieve the high degree of accuracy, the 8248AU stores factory-generated coefficients in non-volatile RAM representing imperfections in the internal calibrator output and the signal loss between the calibrator mux and the input pins. Both of these correction factors are applied during regular user-initiated calibration. These coefficients must be re-evaluated by qualified technicians approximately every six months.

Current Excitation

The 8248AU can be programmed for either voltage or current excitation. When current excitation is selected, the excitation voltage source sense lines are switched across an internal precision 50 Ω resistor creating a constant current source. This current source provides a maximum of 50mA to a resistance load with a step resolution of 48.8µA. The current source has a maximum compliance voltage of 7 volts. The series resistance of the load (including lead resistances) must be kept within a range that does not exceed the maximum compliance voltage. For a 50mA current excitation setting, the maximum load resistance is 140 Ω (7V ÷ 50mA). For load resistances greater than 140 Ω , a lower current setting is required to stay within the maximum compliance voltage of 7 volts. For example, the maximum current setting for a 1000 Ω load would be 7mA (7V ÷ 1000 Ω).

Analog Outputs

Two analog outputs are provided with the 8248AU. One output is a pre-filter output that is at sensor input ground potential. The second output is an isolated version of the input signal at chassis ground potential. This second output can be selected to be either pre-filter or post-filter. Refer to Figure 4, 8248AU block diagram.

Channel-to-Channel Isolation

Each channel's input and excitation supply is fully isolated from the other channels and from chassis ground. With this individual isolation per channel, each channel can "float" to its own ground reference thereby preventing ground loops and providing a common-mode voltage range up to \pm -300 volts.



Figure 7. Channel-to-Channel Isolation

Connecting to the 8248AU

The following figures 8 through 12 show how to utilize strain-gage sensors in a number of bridge configurations. Figures 13,14 and 15 show how to accommodate RTD sensors, potentiometer inputs and voltage inputs.



Figure 8. Half Bridge with Remote Sensing



Figure 9. Half Bridge with Local Sensing



Figure 10. Quarter Bridge with Local Sensing



Figure 11. Full Bridge with Remote Sensing



Figure 12. Full Bridge with Local Sensing



Figure 13. RTD Sensor w/Current Excitation



Figure 14. Potentiometer Input



Figure 15. Voltage Input

Appendix A Technical Support and Warranty

DynamicSignals warrants its standard hardware products to be free of defects in workmanship and materials for a period of one year from the date of shipment to the original end user. DynamicSignals warrants its software products to conform to the software description applicable at the time of purchase for a period of ninety days from the date of shipment. Products purchased for resale by DynamicSignals carry the original equipment manufacturer's warranty.

DynamicSignals will, at its option, either repair or replace products that prove to be defective in materials or workmanship during the warranty period.

Transportation charges for shipping products to DynamicSignals are prepaid by the purchaser, while charges for returning the repaired product to the purchaser, if located in the United States, are paid by DynamicSignals. Return shipments are made by UPS, where available, unless the purchaser requests a premium method of shipment at his expense. The selected carrier is not the agent of DynamicSignals, and DynamicSignals assumes no liability relating to the services provided by the carrier.

The product warranty may vary outside the United States and does not include shipping, customs clearance or any other charges. Consult your local authorized representative for more information regarding specific warranty coverage and shipping details.

Product specifications and descriptions in this document subject to change without notice. DynamicSignals specifically makes no warranty of fitness for a particular purpose or any other warranty either expressed or implied, except as is expressly set forth herein. This warranty does not cover product failures created by unauthorized modifications, product misuse or improper installation.

Products are not accepted for credit or exchange without prior written approval. If it is necessary to return a product for repair replacement or exchange, a Return Authorization (RA) Number must first be obtained from the Repair Service Center before shipping the product to DynamicSignals.

Please take the following steps if you are having a problem and feel you may need to return a product for service:

Contact DynamicSignals and discuss the problem with a Technical Service Engineer. Obtain a Return Authorization (RA) Number.

Initiate a purchase order for the estimated repair charge if the product is out of warranty.

Include with the product a description of the problem and the name of the technical contact person at your facility.

Ship the product prepaid with the RA Number marked on the outside of the package to:

DynamicSignals Company, LLC Repair Service Center 900 North State Street Lockport, IL 60441

Telephone: (815) 838-0005 Fax: (815) 838-4424 Ways to contact us: DynamicSignals Company, LLC 900 N. State Street Lockport, IL 60441-2200

T

Phone: (800) DATA NOW (1-800-328-2669) (815) 838-0005 Fax: (815) 838-4424

E-mail:<u>mkt-info@kscorp.com</u> <u>tech-serv@kscorp.com</u> <u>sales@kscorp.com</u> Web: <u>http://www.kscorp.com</u>

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Feedback

-

The purpose of this manual is to provide you with the information you need to make the 8248AU as easy as possible to understand and use. It is very important that the information is accurate, understandable and accessible. To help us continue to make this manual as "user friendly" as possible, we hope you will fill out this form and Fax it back to us at (815) 838 0095. Or mail a copy to DynamicSignals Company, LLC 900 N. State, Lockport, IL 60441. Your input is very valuable.

Please rate each of the following.

this mar	nual is:									
Yes	Yes									
10	9	8	7	6	5	4	3			
10	0	0	-	6	-		2			
10	9	8	1	6	5	4	3			
10	9	8	7	6	5	4	3			
4.0	0	0	_	r.	-		•			
10	9	8	7	6	5	4	3			
10	9	8	7	6	5	4	3			
	this mar Yes 10 10 10 10 10	this manual is: Yes 10 9 10 9 10 9 10 9 10 9	this manual is: Yes 10 9 8 10 9 8 10 9 8 10 9 8 10 9 8 10 9 8	this manual is: 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7 10 9 8 7	this manual is: 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6 10 9 8 7 6	this manual is: 10 9 8 7 6 5 10 9 8 7 6 5 10 9 8 7 6 5 10 9 8 7 6 5 10 9 8 7 6 5 10 9 8 7 6 5 10 9 8 7 6 5 10 9 8 7 6 5	this manual is: 10 9 8 7 6 5 4 10 9 8 7 6 5 4 10 9 8 7 6 5 4 10 9 8 7 6 5 4 10 9 8 7 6 5 4 10 9 8 7 6 5 4 10 9 8 7 6 5 4 10 9 8 7 6 5 4	this manual is: 10 9 8 7 6 5 4 3 10 9 8 7 6 5 4 3 10 9 8 7 6 5 4 3 10 9 8 7 6 5 4 3 10 9 8 7 6 5 4 3 10 9 8 7 6 5 4 3 10 9 8 7 6 5 4 3		

We would appreciate receiving any thoughts you have about how we can improve this user's manual:

(Include additional sheets if needed) Name Company

Phone